



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3295-041
Job Sheet 174303



Part No: D3295-041

Job Qty: 12 ea

Part Name: Replacement Interior Window For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP C 05.06.20 D3295-1 no longer made in-house KJ/JLM IPP Rev:D Added DT8822 07-03-20
JLM IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	3/28/18	3/28/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	12 pcs	3/28/18	3/28/18	0.04	1.86	Waterjet1		SC 18/03/18
110	QC	12 pcs	3/28/18	3/28/18	0.00	0.00	QC2 Waterjet-1		SC 18/03/18
120	QC	12 pcs	3/28/18	3/28/18	0.00	0.00	QC8-2		38
130	Small Fab	12 pcs	3/29/18	3/29/18	0.00	2.60	Small Fab-3		DAS 38
140	QC	12 pcs	3/29/18	3/29/18	0.00	0.00	QC5		3 MAY 0 8 2018
150	Packaging	12 pcs	3/29/18	3/29/18	0.00	0.00	Packaging3	ST-136	MAY 0 8 2018
160	QC21-SA	12 Ea	3/29/18	3/29/18	0.00	0.00	QC21		DAS 21 MAY 0 9 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-9034-01	1/8" 9034 Lexan Sheet (Clear)	14.8800 sf (1.24 ea)	90-Start up Operation	
D2728-1	Dart Logo Label Small	12 Ea (1 ea)	130-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-9034-01	15	72	0
130-Small Fab	D2728-1	12	0	0

Part Specifications

Specifications could not be found.

Plex 3/13/18 1:43 PM dart.lacelle.linda

DART AEROSPACE LTD		Work Order:	174303
Description: Replacement Interior Window for -III		Part Number:	D3295-041
Inspection Dwg: D3295	Rev: E	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
17,13	+/- 0,030	17,13	1		VDC-01	
15,845	+/- 0,010	15,845	1		Tape	
14,35	+/- 0,030	14,36	1			
12,520	+/- 0,010	12,522	1			
10,43	+/- 0,030	10,43	1			
9,402	+/- 0,010	9,403	1			
9,006	+/- 0,010	9,007	1			
8,98	+/- 0,030	8,98	1			
8,150	+/- 0,010	8,151	1			
7,109	+/- 0,010	7,110	1			
6,260	+/- 0,010	6,262	1			
5,420	+/- 0,010	5,423	1			
3,750	+/- 0,010	3,752	1			
2,80	+/- 0,030	2,80	1			
2,308	+/- 0,010	2,309	1			
1,312	+/- 0,010	1,315	1			
0,625	+/- 0,010	0,627	1			
0,313	+/- 0,010	0,314	1			
0,313	+/- 0,010	0,313	1			
0,313	+/- 0,010	0,315	1			
0,156	+/- 0,005-0,001	0,156	1			
0,125	+/- 0,010	0,122	1			

Measured by: SC	Checked by: 38	QC Inspector:
Date: 18/03/14	Date: MAR 19 2018	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	